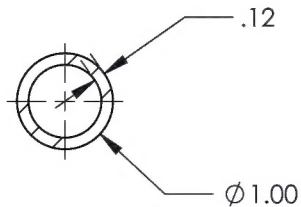
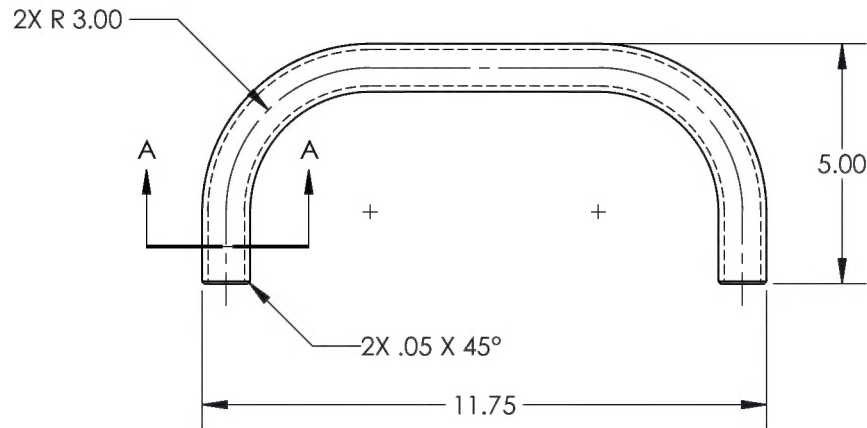
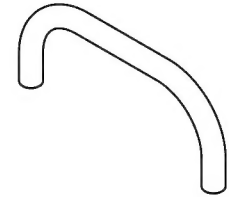


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	8/5/2013	JAG	
4	15-0352	UPDATED TO NEW DRAFTING STANDARDS. ADDED DIM .12. CH'D DIM WAS (Ø1.000) IS Ø1.00.	11/13/2015	DPD	JAG



SECTION A-A
SCALE 1 : 2



DART AEROSPACE	
TITLE UPPER SEMI RING	
DWG NO. 4.5NR-55	REV 4
MAT'L CARBON STEEL CDS	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 1°	FINISH SEE WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 5/23/2006 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-55	1	UPPER SEMI RING	CARBON STEEL CDS	